



General

Emtelle Solid wall Polyethylene (PE) Duct is designed, manufactured and supplied within an Integrated Management System, incorporating internationally recognised Standards including ISO 9001:2008, ISO 14001:2004 and ISO 18001:2007.

The duct is designed to comply with ENATS 12-24 (2008) Industry Standard.

Duct can be supplied in SDR11 & SDR17 versions, both of which are suitable for shallow depth burial installations. SDR11 duct can be used for aggressive installation methods such as Horizontal Directional Drilling (HDD).

The duct is printed with standard markings, plus any additional information required by the customer, to give durability and traceability after installation. Up to 3 lines of print 120° apart is possible.

All duct sizes are supplied on non-returnable wooden U-frames which are designed to be stored on even, stable ground; they must not be stored more than 3 high. Duct from 90mm OD up to 180mm OD can be supplied in coiled lengths.

Colour fastness and UV stability is for UK and Ireland only, for 12 months external storage unless otherwise agreed by customer specification.

Physical Characteristics

Selected PE is used during manufacture to suit the required properties of the finished product.

Standard colours are Black, or a Red skinned version. Duct can also be extruded with four co-axial stripes for identification purposes. Other colours may be available upon request.

Emtelle wall thicknesses are tighter than regulatory tolerances ensuring that lipping is reduced and improving the overall quality of joints. This reduces the likelihood of cable damage during installation.

The duct is designed to enable standard industry jointing methods such as Butt-fusion welding, Electrofusion, Push Fit Couplers and Mechanical Fittings.

Standard Duct sizes & Supply lengths

Nominal OD / ID	SDR	Coiled Lengths (m)	Straight lengths
75mm / 60.7mm	11	50/100/125/150	6m, 12m
75mm / 65.4mm	17	50/100/125/150	6m, 12m
90mm / 72.9mm	11	50/100/125/150	6m, 12m
90mm / 78.6mm	17	50/100/125/150	6m, 12m
110mm / 89.2mm	11	50/100/125/150	6m, 12m
110mm / 96.1mm	17	50/100/125/150	6m, 12m
125mm / 101.4mm	11	50/100/125/150	6m, 12m
125mm / 109.5mm	17	50/100/125/150	6m, 12m
140mm / 113.6mm	11	50/100/125	6m, 12m
140mm / 122.6mm	17	50/100/125	6m, 12m

Nominal OD / ID	SDR	Coiled Lengths (m)	Straight lengths
160mm / 129.8mm	11	50/100/125	6m, 12m
160mm / 140.2mm	17	50/100/125	6m, 12m
180mm / 146.2mm	11	50/100	6m, 12m
180mm / 157.7mm	17	50/100	6m, 12m
200mm / 162.6mm	11	Not Available	6m, 12m
200mm / 175.2mm	17	Not Available	6m, 12m
225mm / 182.9mm	11	Not Available	6m, 12m
225mm / 197.2mm	17	Not Available	6m, 12m
250mm / 203.5mm	11	Not Available	6m, 12m
250mm / 219.4mm	17	Not Available	6m, 12m

- Longer lengths of coiled duct are possible, depending on the diameter.
- Other SDR ratios can be made available upon request.

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